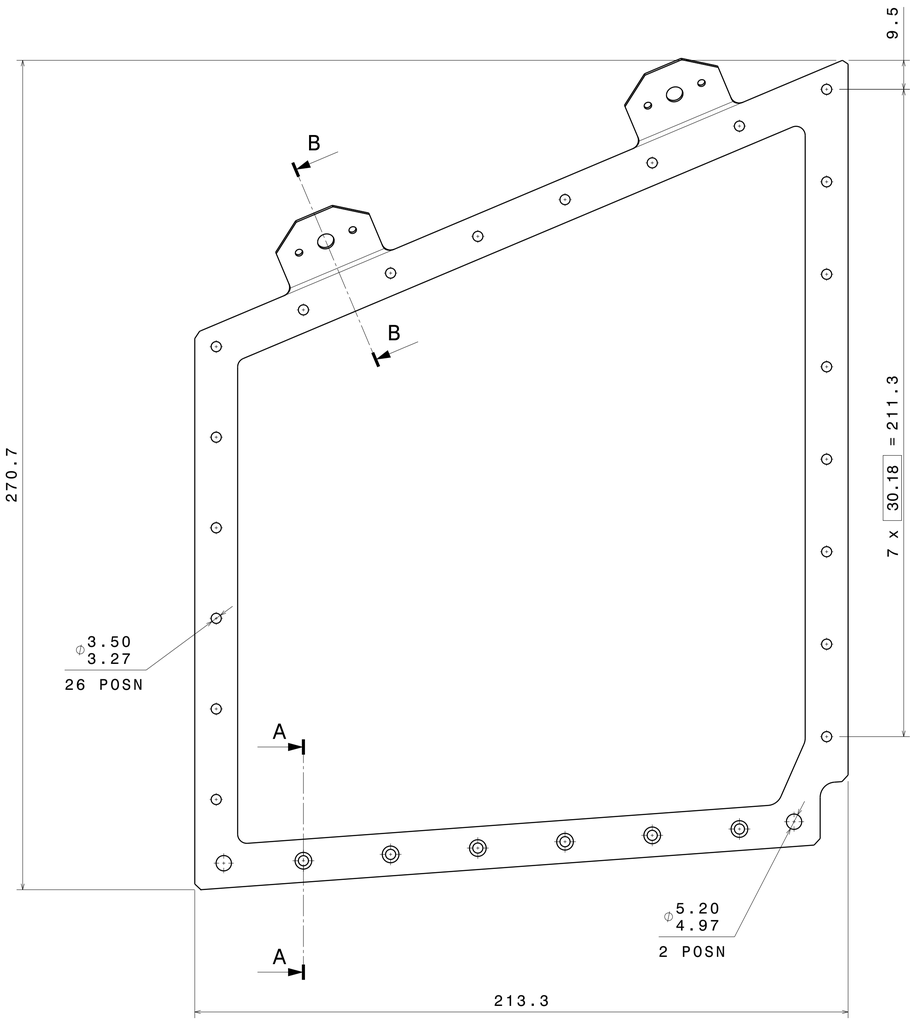
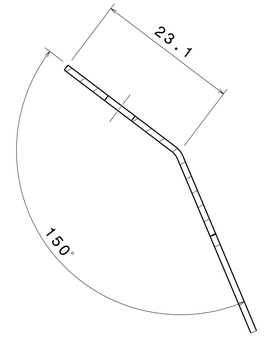
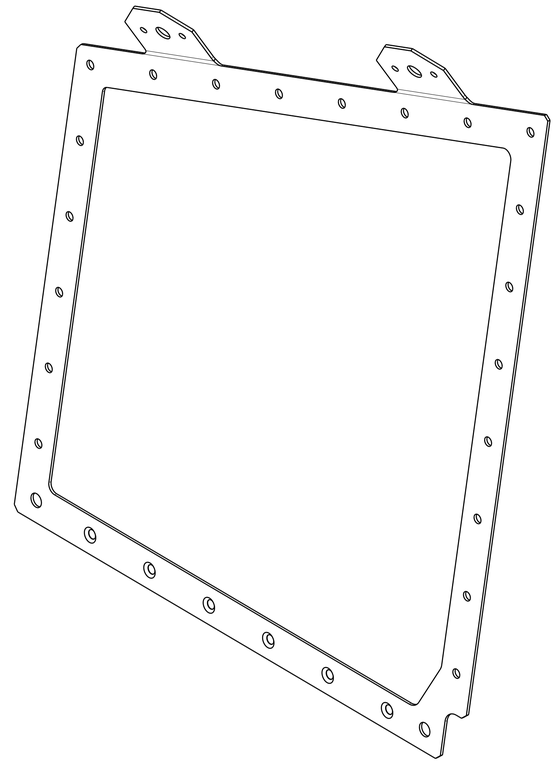
DRG NO	SH	ISS
QB22069	A OF A	P3Z

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
VAR	P3Z	PART UPDATED AS PER S.O.W IN ECR R43282. PART IS NO LONGER HANDED. ECR R43282 INCORPORATED.	9 OCT 2015	MODIFIED:	N LOCKIE
		CHANGE CODE: P1	9 OCT 2015	DRG CHCK:	T CLARK
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			15 OCT 2015	DSGN APRL:	D P SMITH





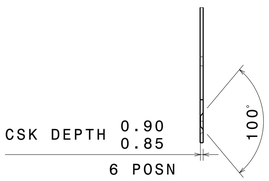
SECTION B-B - BEND DETAIL
2 POSN
SCALE 2:1



ISOMETRIC VIEW
N.T.S

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ⌖ Φ0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.



SECTION VIEW A-A

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	---
02	QD3088-134	A/R	ACTIVATOR	---
03	QD3088-135	A/R	THINNERS	---

PART MARK TO QD5016 (B) 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	
TOLERANCES ARE:	
DECIMALS	ANGLES
X. ± 1.0	± 0.5 DEG
.X ± 0.5	
.XX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2
DO NOT SCALE DRAWING	

THIRD ANGLE PROJECTION

DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION

NEXT ASSY QB21939

USED ON QB05043

APPROVALS		DATE
DRAWN BY	B MITCHEM	5 NOV 2014
DRG CHCK	T CLARK	5 NOV 2014
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	E C BULA	5 NOV 2014
CONTRACT NO		

PALL Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE: PLATE

SIZE	CAGE CODE	DRG NO	ISS
A1.	U0088	QB22069	P3Z

SCALE 1:1 | WEIGHT | SHEET A OF A

CAD LOCATION UKEH_CATDRW-133987